

# Applications Drinking Water Technology



Thermal Engineering / GEA 2H Water Technologies

# Design support Worldwide Safe Drinking Water

We all need water to survive. Industry needs water for the production of food and industrial products. Yet there are many pollutants reducing the quality of the available resources.

GEA 2H Water Technologies products are an indispensable part of many processes applied for the removal of those pollutants from the water. The high quality standard of GEA 2H products, their world wide availability and their high process efficiency have been the reasons why engineers around the world rely on GEA 2H products.

The specific know-how of our specialists obtained through decades of experience in the water business gives our customers invaluable support.



#### Know-how

## **GEA 2H Products for Solutions**

#### Solids Removal:

The content of sludge, sand and silts in surface water can reach several thousand milligrams per litre. Chemical precipitation and flocculation produce important amounts of solids. The most economic process to remove this pollution is parallel plate sedimentation. Multiple sedimentation planes within one tank reduce the size and cost of the tanks.

The 2H TUBEdek<sup>®</sup> FS41.50 type tube settler is the ideal product for this application. It can be adapted to process design requirements by variation of inclination, length of tubes and module sizes. The lamella sedimentation process can be most efficiently applied based on the unique features of 2H TUBEdek<sup>®</sup>.

Your GEA 2H-Benefits

- High Quality Materials
- On Site Assembly
- Efficient Lamella Design

GEA 2H's tank design is based on CFD (Computational Fluid Dynamics) and long experience.





GEA 2H's on site assembly technology makes the construction of efficient plant possible in all parts of the world. The technology is easy to apply and reliable. Reference plants producing several hundred thousand cubic metres of treated water per day are operating in Uganda, Vietnam and San Salvador.

#### 2H TUBEdek<sup>®</sup> FS 41.50 Features

- Mechanical strength simplifies installation, cleaning and maintenance
- Advantageous hydraulic parameters achieve efficiency (Reynolds number)
- Equidistant Channels for full sedimentation
- Special support systems avoid impact on the process
- Up to 15 sedimentation planes above one m<sup>2</sup> of base
- V-shaped tubes improve the discharge of solids
- 2H TUBEdek<sup>®</sup> in steel frames available for fast and easy installation

#### Nitrogen Removal:

Surface water can be polluted by agricultural, industrial or municipal discharges of nitrogen (ammonia or nitrate). For the removal of these components biological processes are a valuable option – also for potable water. Nitrification and denitrification are biological processes that need carriers with surfaces to establish and maintain the biomass. GEA 2H supplies a large variety of such carrier materials – either BCN-range for moving bed or TKP319 for structured media reactors. Reference plants with capacities treating up to 500kg/d of Ammonia in potable water are operating.

#### Your GEA 2H-Benefits

- High Specific Surface Small Reactors
- Reliable Biofilm Process

#### Carbon Dioxide Stripping:

High contents of carbon dioxide create corrosion and do not comply with potable water requirements. Carbon dioxide is removed by stripping in columns, into which GEA 2H supplies highly efficient packing (FKP and FB10.19 or FB10.27).

Your GEA 2H-Benefits

Erosion Resistant Packings

#### Oxygenation and Removal of Iron:

GEA 2H packing achieves intensive mixing of the water with air: increasing the oxygen content up to saturation, thus allowing the oxidization of dissolved iron. The iron precipitates in or below the packing and can be removed by filtration or sedimentation.

Your GEA 2H-Benefits

No Rust





2H TUBEdek® FS 41.50
1 Equidistant Channels
2 Support Beam at a position with little impact on the process

**3** V-Shape improves the discharge of sludge





### Leading competence Worldwide presence





2H- TUBEdek® Sheik Zayed City Plant: Potable water plant for satellite city of Cairo. Water source: River Nile. Treatment Capacity: 3 Mio Habitants.



2H- TUBEdek® Kim Lien potable water plant in the centre of Hanoi: Lamella clarifier equipped with TUBEdek®



**2**H− TUBEdek® Treatment plant: groundwater treatment by flocculation and TUBEdek® sedimentation at open mine, Garzweiler (Germany). The treated water is fed into Düsseldorf's potable water scheme.



#### **Thermal Engineering GEA 2H Water Technologies GmbH**

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